

WATERBASED COATINGS RECOMMENDATIONS

Single Sided High Gloss	
Standard	AL100-40
Economical	AL2018
Highest Gloss	AL2010-70
DFC Direct Food Contact Raw Materials	AL139-45
High COF	AL2056
Universal Clusterpack	AL1168-45
High Slip Clusterpack	AL1137-45

Double Sided Gloss	
Standard	AL2036
Premium	AL231-45
Low Crazing Labels	AL311-35
Economical	AL2018
Higher Slip & Faster Drying	AL221-45
Lower Crazing/Slower Version of AL231-45	AL232-45
High Speed for Impervious Substrates	AL300-40
Maximum Rub Resistance	AL328
Preprint Flexo	AL223-55
Uncoated Paper Low Curl	AL387-50

Primer	
Standard to Give Scratch Resist for UV	AL1901-45
Economy to Give Scratch Resist for UV	AL1907-45
Double Coater Primer	AL628-50
Matt Primer	AL1902-45
Primer for Impervious Substrates	AL1225-45

Double Sided Neutral	
Standard	AL5111-45
Premium	AL5199-45
Uncoated Papers	AL388-50
Slower/Non Crazing	AL5079-45
Fast Drying	AL5129-45
Low Polisher Neutral	AL5115-45

Double Sided Silk	
Standard	AL5105-45
Premium	AL5198-45
Slower/Non Crazing	AL5078-45
Fast Drying	AL5128-45
Uncoated Paper Low Curl	AL388-50

Double Sided Matt	
Standard	AL5106-45
Premium	AL5197-45
Premium Very Matt	AL5039-40
Low Polish Matt	AL5090-45
Slower/Non Crazing	AL5077-45
Fast Drying	AL5127-45
Smooth Matt Carton	AL5063-45
High Rub Version of AL5106-45	AL5152-45

Duct	
Standard Gloss	AL900
High Scuff Resistant Gloss	AL908
High Viscosity Gloss	AL904
Matt	AL3012
Silk	AL910

Blister Seal	
Standard Inline	AL600-45
High Adhesion	AL602
DFC Food Contact Blister	AL611-40

Resistance	
DFC Direct Food Barrier Coat	AL433-30
Gloss Heat Resist	AL1612-45
Matt Heat Resist	AL437-35
Gloss Alcohol Resist Single Sided	AL106-30
Adhesive Release/Scratch Off	AL1510
Chemical Resistance	AL1614-30
Wet Rub Resistance	AL449-30
Low MVTR	AL429-45
Double PE Ice Cream Coating	AL492

In Mould Label	
Standard IML	AL474-40
Economical	AL473
IML Primer can be overvarnished	AL446-40
Silk IML	AL442-40

Special Finish	
Pearlescent	AL801-60
Calendar Coating	AL4240-50
Antibacterial Gloss / Silk	AL479 / AL480
Very Low Curl	AL5165
Gloss Playing Card	AL2030
Playing Card Slip Neutral	AL5010
Economical Playing Card	AL260-45

Soft Touch	
Soft Feel Basic Low Cost	AL5065-45
Soft Feel Standard	AL5175-40
Soft Feel Covers	AL5184
Soft Feel Optimum	AL5178